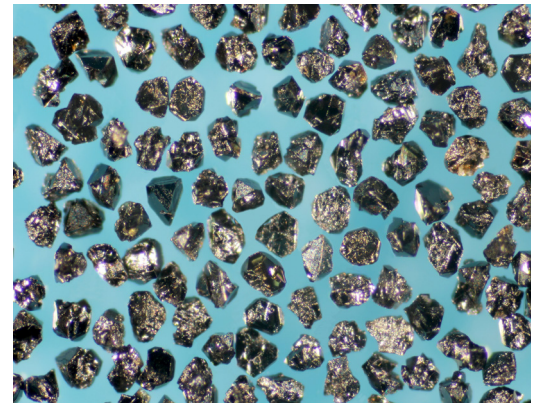
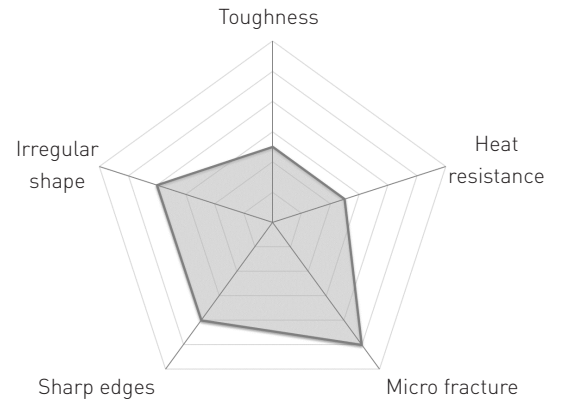
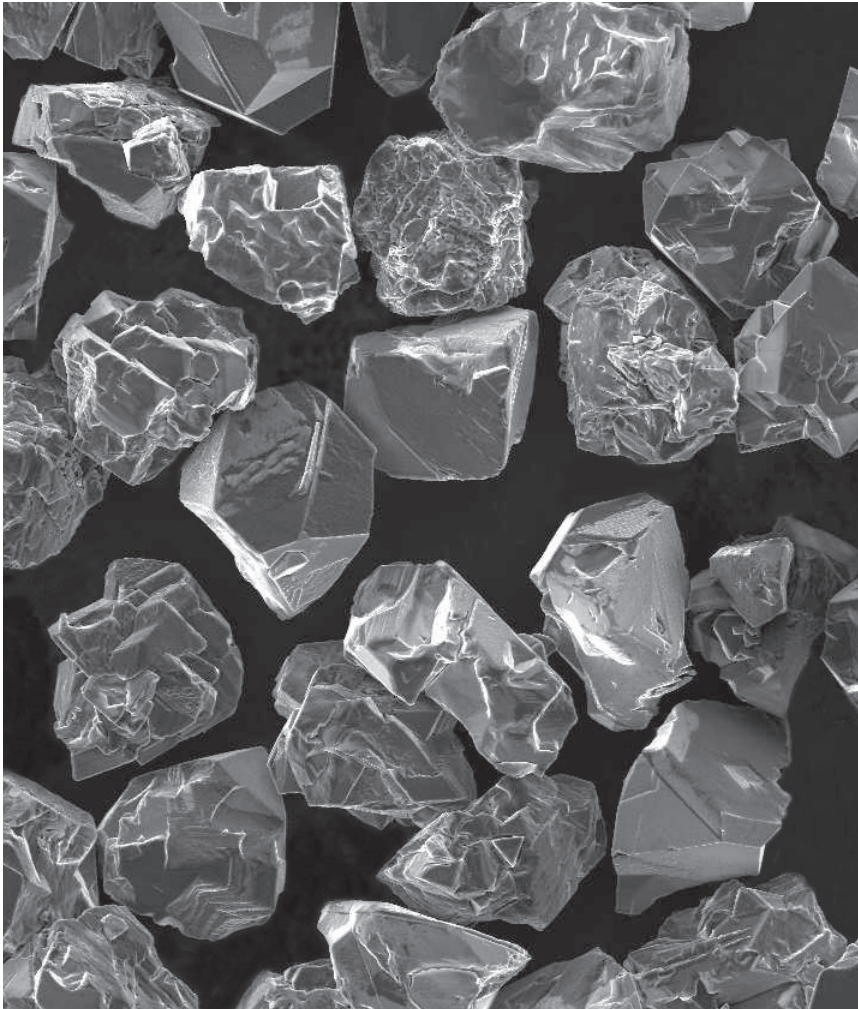


FBN-90 is a black, semi-blocky and semi-tough CBN abrasive, with excellent micro-fracture properties for overall performance, grinding efficiency and surface finish.



Properties

- ▶ black
- ▶ medium friability
- ▶ good microfracture
- ▶ irregular particle shape
- ▶ good thermal stability

Applications

- ▶ OD, surface and tool grinding, double-sided plane grinding
- ▶ hardened steels, HSS, CrMo steel
- ▶ high precision components with narrow tolerances

Bonds

- ▶ resin
- ▶ vitrified
- ▶ metal

Size Availability

● Available ○ On request

Product	Density (g/cm ³)	30/40 B602	40/50 B427	50/60 B301	60/80 B252	80/100 B181	100/120 B151	120/140 B126	140/170 B107	170/200 B91	200/230 B76	230/270 B64	270/325 B54	325/400 B46	400/500 B39
FBN-90	3.48				●	●	●	●	●	●	●	●	●	●	●
FBN-90 N60	5.26				●	●	●	●	●	●	●	●	●	●	●